



2004 Classic Vintage Brut

The **2004 Classic Vintage Brut** is a "classic" brut blend of Pinot Noir and Chardonnay, unmistakably Green Valley of Russian River Valley and "vintage" quality in every sense of the word.

Technical Data

Appellation: Green Valley of Russian River Valley

Blend: 68% Pinot Noir 32% Chardonnay

Alcohol: 13.5% v/v

Acidity: .73 g/100ml

Residual Sugar: 1.1 g/100ml

pH: 2.88

Malolactic Fermentation: None

Barrels: 0% Barrel Fermented

Harvest Dates: August 10 - August 24, 2004

Date Bottled: May 2005

Release Date: 1st disgorging, September 2008

Total Production: 3,300 Cases

Suggested Retail Price: \$33.00

Winemaking: Hand harvested in the early morning, our Pinot Noir and Chardonnay grapes are gently pressed as whole clusters yielding base wines of great delicacy. The juice ferments slowly at 62° to 65° f retaining vibrant fruit esters. In blending this wine we chose Pinot Noir and Chardonnay lots that were a bit shy by nose but have lean and angular elements by mouth. What was once shy now exhibits wonderful complexity and creaminess that comes from three plus years of aging on the yeast. The dosage for this wine is 14 ml of "Special" (50% Chardonnay, 50% Pinot Noir) LEX.

Precision Winegrowing: At Iron Horse "Estate Bottled" means that the winemaking begins in the vineyard. Our location in Green Valley represents the very best soil, climate and aspects for Chardonnay and Pinot Noir. Our goal is to grow the best winegrapes we should be growing through what we call "precision winegrowing." All pruning, canopy management, irrigation and cover crop decisions are determined on a block-by-block (and sometimes even vine-by-vine) basis, considering both the vintage at hand and the long-term needs of the land.

For Sparkling and Still Wine, Precision Harvesting is Key: Our only rule is to make the best wines we can. We wait until harvest to decide sparkling or still, as the only difference is the brix level (or the amount of sugar in the grapes, less for sparklings, more for still). Then winemaker David Munksgard considers berry size (bigger is better for sparklings, smaller for still), the health of the canopy, clone selection, even small details such as the relative dampness of the cover crop can make a difference. If necessary, parts of the same block may be picked on different days.

Tasting Notes & Food Pairings: By nose: Toasted hazelnut and caramel. By mouth: Meyer lemon, gentle effervescence with green apple on the finish. Pair with comfort foods, French fries, Mac & cheese, popcorn, pasta with tomato sauce, grilled cheese sandwich, Meatloaf, terrines and pates.



IRON HORSE

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